

Why pack it when you can...

RACKITTM

BILLET ALUMINUM CARGO RACKS

Thank you for purchasing the best looking rack in the motorcycle industry! Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.



Manufactured by:

Pro Moto Billet
11461 Lone Star Rd
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INSTRUCTIONS: KTM 98-07 LC4*04 SXC 625 (PMB-01-3201)

Bike must have the narrow rear fender mounts on the top of the fender, 2.19" apart.

NOTE: We recommend that a removable thread locking agent be used on mounting bolts.

1. Remove the stock rear grab handles (if applicable), two rear fender bolts (the ones on the top rear of the fender) and seat bolts.
2. Loosely install side brackets to the bike, using the two 6x40mm flat head bolts, with the stepped spacers between the seat mount and the inside of the side brackets. (Put the step on the spacer towards the plastic.)
3. Place the rack top on the rear fender and loosely install the rack top to the side brackets using four 6x16mm flat head bolts. Leave the bolts loose to aid in proper alignment.
4. Place the 2 short, angled spacers between bottom of the rack and the fender, make sure that the angle on the spacer follows the contour of the fender.
5. Insert the two 6x50mm flat head bolts through the top of the rack and into the fender mounting holes. Attach the two nuts and washers loosely on the underside of the fender.
6. Tighten the 2 side bracket to seat mount bolts.
7. Tighten the 4 side bracket to rack bolts.
8. Tighten the 2 rack top to fender bolts.
9. Insert two 6x16mm button head bolts and nuts into the rear grab handle holes (if applicable) and tighten.
10. Trim any bolts, if necessary, to provide clearance for the tire.

CAUTION: As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear subframe of the motorcycle.

Parts List:

1-Top	2-M6 Washers
2-Sides	2-M6 Nylock Nuts
2-6x40 FH	2-6x50 FH
2-6x16x15 Angled Spacer	2-6x16 BH
4-6x16 FH	2-6x16x22 Stepped Spacer